

#### **DISCLAIMER**

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### **Objectives**

- After this module you should be able to
  - identify the most common confined space hazards
  - take the necessary steps to avoid those hazards

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# What is a Confined Space?

- A confined space is a space that
  - is large enough for a person to enter and work
  - has limited or restricted means of entry and exit
  - is not designed for continuous occupancy





### **Permit-Required Confined Space**

- A permit-required confined space has at least one of the following characteristics
  - contains or has the potential to contain a hazardous atmosphere
  - contains a material that has the potential to engulf an entrant
  - has an internal configuration such that an entrant could be trapped or asphyxiated
  - contains any other recognized serious safety and health hazard

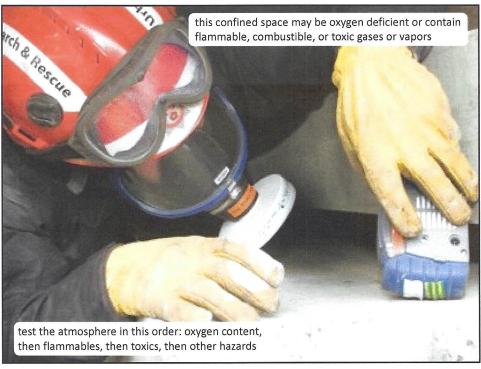
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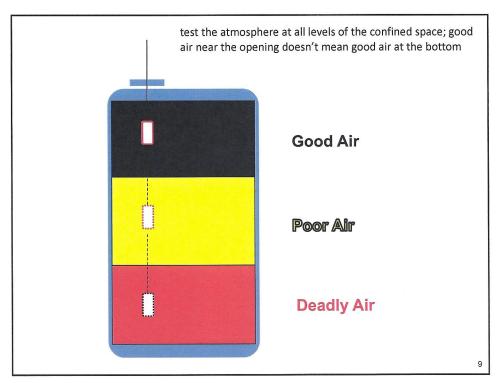
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### **Confined Space Hazards**

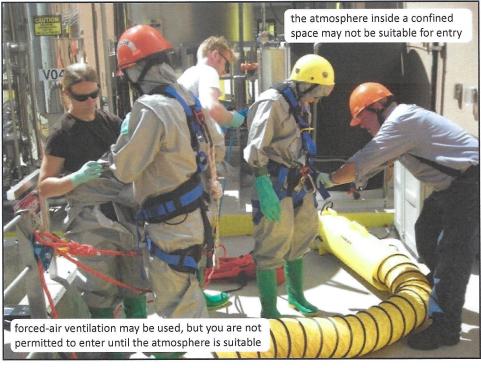
- Oxygen deficiency
- Flammable/combustible gases and vapors
- Toxic gases
- Engulfment in solid or liquid
- High noise levels
- Grinding, crushing, or mixing mechanisms
- Configuration
- Extreme temperatures
- Chemicals
- · Lack of lighting







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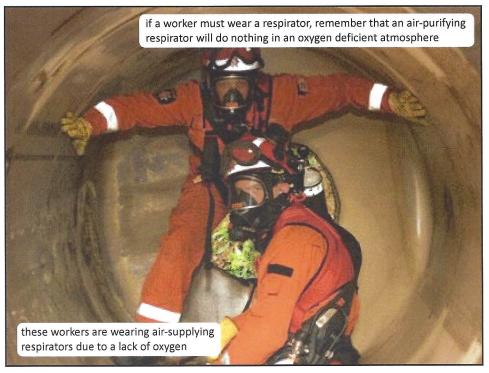


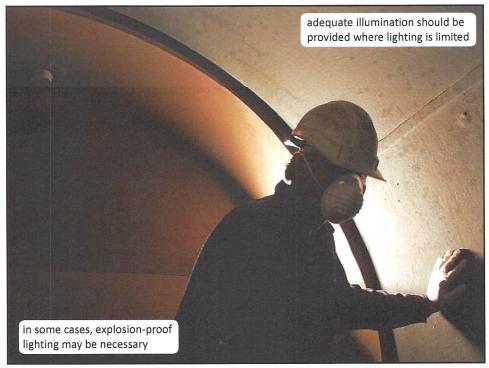


#### **Get Out!**

- If a hazardous atmosphere is detected while a worker is in the confined space
  - all activities should stop
  - the worker(s) should exit immediately
  - the hazard should be evaluated
  - protective measures should be taken







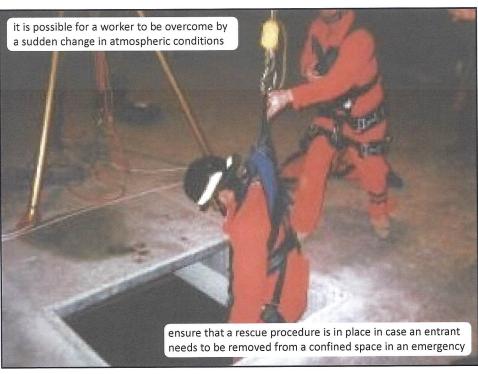


### **Duties of Attendants**

- Knows the hazards
- Maintains an accurate count of entrants
- Remains outside the permit space until relieved by another attendant
- Maintains regular communication with entrants
- Monitors conditions inside and outside of the permit space



- Summon rescue services when needed
- Ensures unauthorized personnel do not enter permit space or affect operations
- Performs non-entry rescues
- Performs no other duties that might interfere with primary duty to monitor and protect the entrant(s)





#### **Additional Concerns**

- Noise
  - amplified due to acoustics of the space
  - damages hearing and affects communication
- Slippery or wet surfaces
  - increased risk of falls and electrical shock
- Personal protective equipment
  - more common ppe such as hard hat, hardtoed boots, safety glasses, face shield, gloves, and overalls must be worn when needed
- Hot work



## **Applicable Standards**

• 1910.146 Permit-Required Confined **Spaces** 

# Your Employer Is Responsible For

- Providing atmospheric testing equipment
- If necessary, providing ventilation equipment and/or respiratory protection
- Providing and training on confined space permits and the written program
- Developing and training on emergency action and rescue plans





- Testing the atmosphere prior to entry
- Periodically monitoring the atmosphere for possible changes
- Following permit procedures
- Ensuring that there is at least one authorized attendant present at all times

### **Case Study**

An employee climbed inside a tank to unclog a line but did not test the tank's atmosphere. The tool he was using produced a spark that ignited the atmosphere.







### **Always Remember**

- Test the atmosphere prior to entry and periodically
- Never enter a confined space if the atmospheric conditions are not suitable
- Ensure an attendant is outside the confined space at all times
- Follow your company's confined space permit

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# **Memory Check**

- 1. What is the correct order of atmospheric testing?
  - a. flammables, toxics, oxygen, other
  - b. toxics, oxygen, flammables, other
  - c. oxygen, toxics, flammables, other
  - d. oxygen, flammables, toxics, other



# **Memory Check**

- 2. A space that meets the definition of a confined space and contains other recognized serious safety and health hazards is what?
  - a. a confined space
  - b. a permit-required confined space
  - c. a non-permit-required confined space
  - d. not a confined space